



Porsche 911('64-'89) Engine Carrier Mount **INSTALLATION INSTRUCTIONS**

The installation of the R-9055 Engine Carrier Mount should be completed by a professional.

The R-9055 can be installed without removing the engine, as well as without the use of a car lift:

Step 1: Elevate and support the car with jack stands at the rear.

Step 2: Support the engine with a floor jack, use a block of wood to prevent damage.

Step 3: Loosen engine carrier mount bolts. Check the support of the engine before removing the bolts.

Step 4: Loosen the transmission mount bolts near the front of the drive train.

Step 5: Carefully lower the back of the engine on the floor jack, remove the stock engine carrier mount by slipping it down and out from the lowered engine. Be sure not to lower excessively, to prevent damage to front mounts and bolts.

Step 6: Place the R-9055 up into the engine compartment.

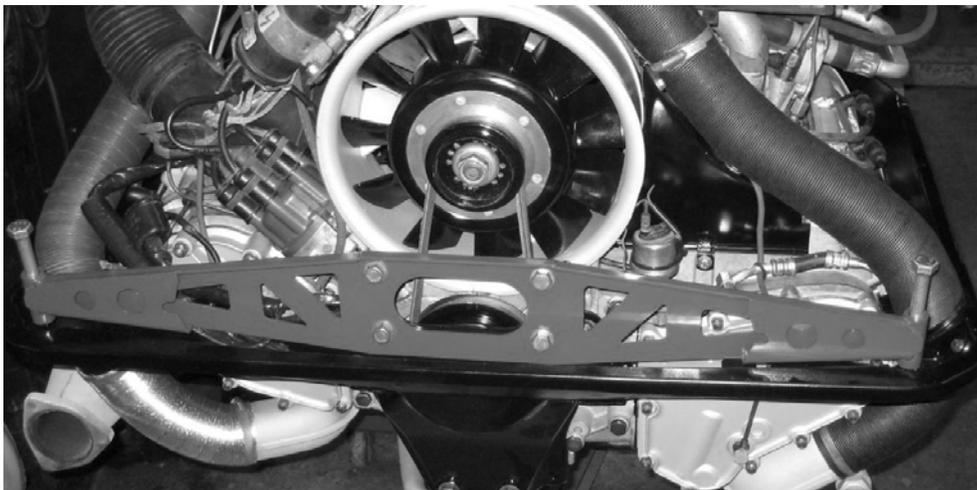
Step 7: Raise the engine back to its appropriate height, and mount the R-9055 to the engine with the four center bolts.

Step 8: Install the two supplied engine mount bolts for the carrier and tighten.

LocTite is recommended.

Step 9: Tighten the front engine mount bolts.

Torque Specs: (4) bolts from Carrier to Engine – 30 ft-lbs
(2) End carrier bolts to Car – 58 ft-lbs



Performance driving events are by nature potentially hazardous to your health. Brey-Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.