

Engine Sump Plate

Porsche 996,997, 986 Boxster, 987,987C
(non-turbo/non-GT3)



i Read all instructions thoroughly and ensure that you have all parts and tools available prior to installation.

Parts

- Engine Sump Plate
- Baffle Plates & Brackets
- Baffle Gaskets
- M6x10mm Bolts (3)
- M5x10mm Bolts & Nuts (11)
- M2.5x10mm Bolts & Nuts (12)
- Loctite 242 (1)

Required Tools

- 4mm Hex
- 3mm Hex
- 1.5mm Hex

Engine Sump Plate

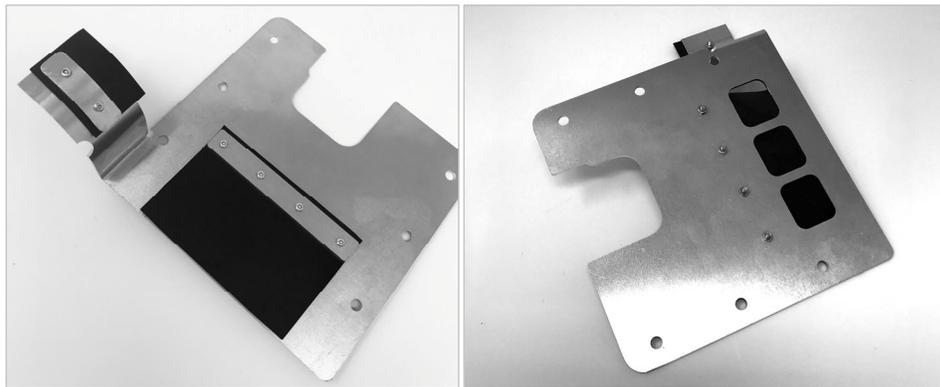
Installation Steps

i Be sure to use the provided Loctite on nuts and bolts when installing the baffle material.

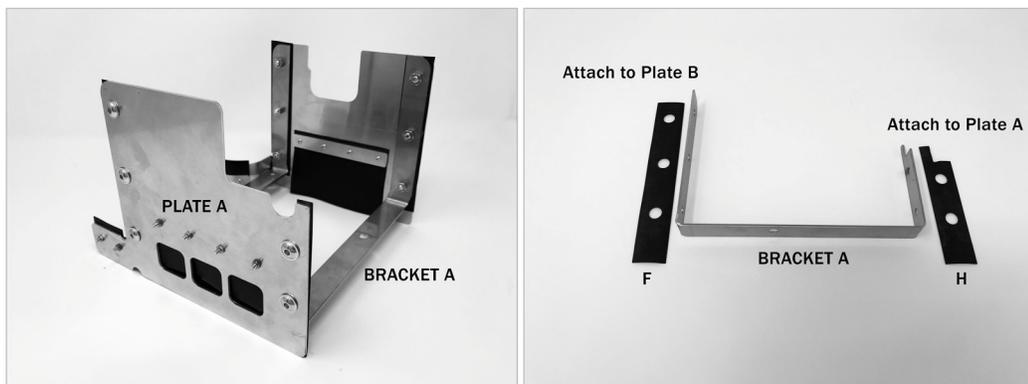
1. Install baffle parts **A** and **C** on plate **A** with six M2.5 bolts, nuts and Loctite as shown.



2. Install baffle parts **B** and **D** on plate **B** with six M2.5 bolts, nuts and Loctite as shown.

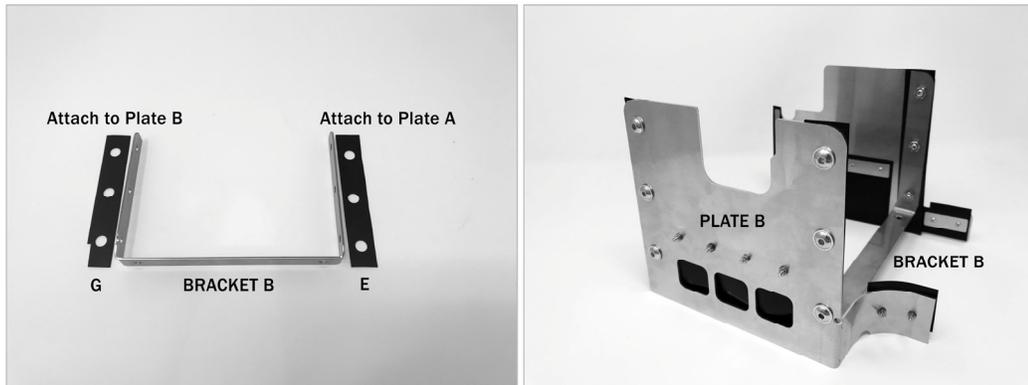


3. Take bracket **A**, baffle parts **F** and **H** and attach to plates **A** and **B** with M5 bolts and nuts as shown. Leave bolts slightly loose to allow for installation of the baffle assembly to the sump plate.



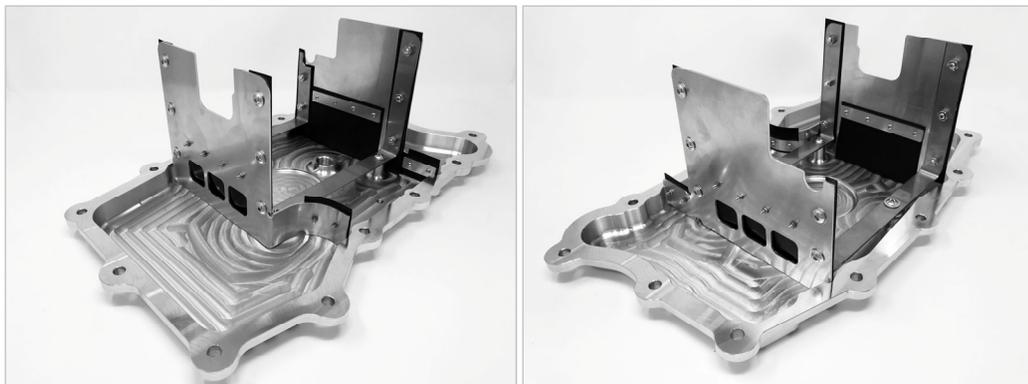
Engine Sump Plate

- Take bracket **B**, baffle parts **E** and **G** and attach to plates **A** and **B** with M5 bolts and nuts as shown. Leave bolts slightly loose to allow for installation of the baffle assembly to the sump plate.



i Leave bolts slightly loose to allow for installation of the baffle assembly to the sump plate.

- Align the holes in the brackets of the baffle assembly with the mounting holes on the sump plate. Attach the assembly to the plate with the three M6 bolts and tighten securely.



- Once the baffle assembly is secured to the sump, fully tighten the M5 bolts holding the end plates to the brackets.